



## **Universal input with pid controller**



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MI002643-E

# Seneca Z-PC Line module: **Z-DAQ-PID**

The Z-DAQ-PID module acquires one universal input signal (voltage, current, potentiometer, thermo-couple, thermo-resistance, m-voltmeter) and converts it to an analog format (with PID regulation).

## General characteristics

- Three operating mode: conversion with PID regulator, conversion without PID regulator, manual (constant output configurated through ModBUS register)
- Two output types: analog or ON/OFF (time of high-state digital signal is directly proportional to the analog signal)
- Universal input: voltage, current, potentiometer, thermocouple (TC), RTD (Resistance Temperature Detector), m-voltmeter
- > Analog Output: voltage type, active current type, passive current type
- > Slew-rate, burn-out, output limiters setup
- > Modbus address and baudrate configurable by Dip-Switches

### 1. Features

INPUT	
Number	1
Resolution	15 bits
Sampling time	Configurable between: 5 ms ("Fast", no rejection), 16.66 ms (rejection to 60 Hz) or 20 ms (rejection to 50 Hz)
Filter	Configurable between: 0 (no filter is applied), from 1 (min) to 19 (max)
Response time	Sampling time + 6 ms
Voltage-type IN	Scale range is configurable: from 0 V to 10 V. Input impedance:>5M $\Omega$
Current-type IN (mA- passive module/mA- active module)	Scale range is configurable: from 0 mA to 20 mA. Internal shunt: $50\Omega$ .It's possible to power the sensor by: itself (mA-passive module) or module (mA-active module) using #7 screw terminal (max 25 mA to max 17 V, short-circuited protected)

Potentiometer-type IN	Scale range is configurable: from 1 k $\Omega$ to 100 k $\Omega$ (with parallel resistor R=330 $\Omega$ to connect externally). Excitation current:1 mA. Input impedance:>5M $\Omega$
Thermocouple-type IN	For TC type: J, K, R, S, T, B, E, N. Input impedance:>5 MΩ.
	Automatic detection if a TC interruption occurs
RTD-type IN	For RTD type: PT100, PT500, PT1000, NI100. Resistance measure (for 2,3 or 4-wires connection) and wire-resistance measure (for 3,4-wires connection). Excitation current: 1.1 mA (PT100) and 0.11 Ma (PT1000, PT500). Automatic detection if a wire or RTD interruption occurs
Millivoltmeter-type IN	Scale range is configurable: from -10 mV to 80 mV. Input impedance:>5 $M\Omega$

Errors related to max measuring range	Accuracy	Thermal stability	Linearity error	EMI
Voltage or current-type input	0.1%	0.01%/°K	0.05%	<1% (2)
TC-type input: J,K,E,T,N	0.1%	0.01%/°K	0.2°C	<1% (2)
TC-type input:R,S	0.1%	0.01%/°K	0.5°C	<1% (2)
TC-type input:B (3)	0.1%	0.01%/°K	1.5°C	<1% (2)
Cold junction compensation (for TC- type input)	2°C between 0-50°C	1	/	/
POT-type IN	0.1%	0.01%/°K	0.1%	<1%
RTD-type IN (4)	0.1%	0.01%/°K	0.02% (if t>0°C) 0.05% (if t<0°C)	<1% (5)

(1) For the input scale ranges, see "Connections"

(2) Influence of wire resistance: 0.1  $\mu\text{V}/\Omega$ 

(3) Output zero if t<400°C

(4) For RTD type: PT100, PT500, PT1000, NI100. All the errors have to be calculated with reference to resistive value

(5) Influence of wires resistance: 0.005%/ $\Omega$ , max20 $\Omega$ 

OUTPUT	
Number	1
Resolution	14 bit
Signal-amplitude limiting	The output signal can be amplitude-limited by an "output limiter"
Voltage-type OUT	Configurable between: 0-5 V, 0-10 V (with minimum load resistance: 1 k $\Omega$ ). Saturation value: 10.5 V
Current-type OUT (active or passive)	Configurable between: 0-20 mA, 4-20 mA (with maximum load resistance: 600 $\Omega$ ). Saturation value: 21 mA. "Active current" =the output: already powered on, needs to be connected to the passive module; "passive current" =the output: powered off, needs to be connected to the active module

Errors related to max measuring range	Errors related to max measuring range	Accuracy	Thermal stability	Linearity error
Voltage-type OUT	0.1%	0.01%/°K	0.01%	<1%
Voltage-type OUT (active or passive)	0.1%	0.01%/°K	0.01%	<1%

CONNECTIONS	
RS485 interface	IDC10 connector
RS232 interface	Micro USB connector (front-side panel)
1500 Vac ISOLATIONS	
	Between: power supply, ModBUS RS485, analog input,
	analog output



POWER SUPPLY	
Supply voltage	10 – 40 Vdc or 19 – 28 Vac (50Hz - 60Hz)
Power	Min: 0.5 W; Max: 2 W
consumption	

The power supply transformer necessary to supply the module must comply with EN60742 (Isolated transformers and safety transformers requirements).

## 2. Connections



For potentiometer input connection: you must add externally a R=330  $\Omega$ , P=1 k $\Omega$ -100 k $\Omega$ .

## 3. Temperature Input Ranges

The input rages are shown in the following tables for Thermocouple:

TC-type	Scale range	TC-type	Scale range
J	-210°C1200°C	S	-50°C1768°C
К	-200°C1372°C	R	-50°C1768°C
E	-200°C1000°C	В	250°C1820°C
N	-210°C1300°C	Т	-200°C400°C

The input scale range values, for RTD are shown in the following table.

RTD-type	Scale range	RTD-type	Scale range
PT100	-210°C650°C	PT1000	-200°C210°C

PT500	-200°C750°C	NI100	-60°C250°C

## 4. Operation Modes

There are six possible functioning modalities for the Z-DAQ-PID, with reference to the following figure:

- conversion with PID, analog output
- conversion with PID, ON/OFF output
- conversion without PID, analog output
- conversion without PID, ON/OFF output
- manual (constant output), analog output
- manual (constant output), ON/OFF output

With reference to the following figure, the lowest part shows the Z-DAQ-PID setting procedure in three steps: input setting, operating modality setting, output setting.



In particular, there are three operating modes, each of them allows to supply a ON/OFF output or an analog output:

Operating modality	Description
Conversion with PID	The analog output is a function of the analog input processed by the PID transfer function. Moreover, analog output is directly proportional to the analog input
Conversion without PID	The analog output is directly proportional to the analog input
Manual (constant output without PID)	The analog output is input-indipendent. Anyhow, the input is acquired and can be found in the RS485 registers (only reading)

Slew rate allows to limit the slope of the signal (see reg.40031 and 40032) and burn-out allows to overwrite the OUT-Fault value (reg.40020, 40021) to the reg.40105, 40106 (burn-out overwriting is available only for analog output).

Operating modality is configurable by software or by FunctionMod register (40007.[15:8]), with reference to the "RS485 registers table".

There are two output type of Z-DAQ-PID, regardless of operating modality:

Out type	Description
Analog	OUT is an analog signal
ON-OFF	OUT is a ON/OFF signal. High state output is OUT-ES,
(see the following figures)	low state output is OUT-SS

If out type is "ON/OFF", the Z-DAQ-PID module allows to have a ON/OFF output with activation time  $t_{ON}$  (time corresponding to the high-state output) directly proportional to  $OUT_L$ .

To understand the ON/OFF out type functioning, see the following figure.



It is possible to limit upper time of high-state ON/OFF output (reg.40029) and to limit lower time of low-state ON/OFF output (reg.40030). The cycle time is reg.40028 (constant frequency of ON/OFF output=1/cycle time).



#### **CONVERSION WITH PID**

In "Conversion with PID" operating mode, the output (analog or ON/OFF) is a function of the analog input processed by the PID transfer function. Moreover, output is directly proportional to the analog input.

PID regulation allows to incline input signal PV (process value) to SP (set point value) with particular properties (rise time, overshoot, steady-state error, settling time, etc...). In the following figure is shown the Z-DAQ-PID module used as PID.



In particular, "e" means the difference between set-point and process-value:

Signal error e = (process value – set point) means PID regulation direct-type (for example: used for cooling)

Signal error e = (set point – process value) means PID regulation reverse-type (for example: used for heating)

The PID regulation is described by the following parameters:

Term	Parameter	Meaning	Register
Proportional	BP	Proportional band	40025
Integral	Ti	Integral time	40026
Derivative	Td	Derivative time	40027

where Tsample means the PID sampling time (it is equal to 100ms).

#### If BP decreases

Proportional action strengths	Proportional action weaknesses
Rise time decreases	Ringing and overshoot increases
Steady-state error decreases	

#### If Ti decreases

Integral action strengths	Integral action weaknesses
Steady-state error is equal to zero	Rise time increases
(if input is a constant value)	
	Settling time increases

#### If Td increases

Derivative action strengths	Derivative action weaknesses
Settling time decreases	Noise is amplified

## 5. Setup

#### Input setting

To set Z-DAQ-PID input characteristics, configure the following registers:

Description of register	Option/Meaning	Address
Input type	V, mA, %, °C, Ω, mV	40003
	(see RS485 register table)	
Cold-junction compensation (if TC-type	0=deactivated	40005.8
input)	1=activated	
Input start scale	Value in [V, mA, %, °C, Ω, mV]	40008 (MSW)
		40009 (LSW)
Input end scale	Value in [V, mA, %, °C, Ω, mV]	40010 (MSW)
		40011 (LSW)

Filter applied to input	0=deactivated	40005.[7:0]
signal	1-19=filtering values	
Rejection	0b00=50Hz rejection	40006.[9:8]
	0b01=60Hz rejection	
	0b10=Fast (no rejection)	

#### **Operating mode setting**

To set Z-DAQ-PID functioning modality characteristics, configure the following registers:

Description of register	Option/Meaning	Address
Functioning modality	0=Conversion with PID, analog output	40007.[15:8]
	1=Conversion without PID, analog output	
	2=Conversion with PID, ON/OFF output	
	3=Conversion without PID, ON/OFF output	
	4=Manual, analog output	
	5=Manual, ON/OFF output	

Cycle time	Time in [sec/10]	40028
	(if output modality=ON/OFF)	
Minimum time of high-	Time in [sec/10]	40029
state ON/OFF output	(if output modality=ON/OFF)	
Minimum time of low-state	Time in [sec/10]	40030
ON/OFF output	(if output modality=ON/OFF)	

SlewRate enabling	0=deactivated	40031
	1=activated	
SlewRate	Value in [%/sec]	40032

PID regulation sign	1=direct-type (example: cooling)	40007.[7:0]
	0=reverse-type (example: heating)	

	(if operating modality=conversion with PID)	
Set point	Value in [%], with reference to the input	40022 (MSW)
(it corresponds to the	Scale range	40023 (LSW)
process-value desired)	(if operating modality=conversion with PID)	
Proportional band (BP)	Value in [%], with reference to the input scale range	40025
	(if operating modality=conversion with PID)	
Integral time	Time in [sec/10]	40026
	(if operating modality=conversion with PID)	
Derivative time	Time in [sec/10]	40027
	(if operating modality=conversion with PID)	
Offset	Value in [%/100], with reference to the output scale range	40024
	(if operating modality=conversion with PID)	

#### Output setting

To set Z-DAQ-PID output characteristics, configure the following registers:

Description of register	Option/Meaning	Address
Output type	0=current	40004.8
	1=voltage	
Output current type	0=active current (the module supplies the loop)	40004.12
	1=passive current (the sensor supplies the loop)	
	(if output type is current)	
Output start scale	Value in [V, mA]	40012 (MSW)
		40013 (LSW)

Output end scale	Value in [V, mA]	40014 (MSW)
		40015 (LSW)

Output limiter enabling	0=deactivated	40004.0
	1=activated	
Limit inferior of the output	Value in [%], with reference to the output	40018 (MSW)
limiter	scale range	40019 (LSW)
Limit superior of the	Value in [%], with reference to the output	40016 (MSW)
output limiter	scale range	40017 (LSW)

## 6. Dip-switches table

In the following tables: box without circle means Dip-Switch=0 (OFF state); box with circle means Dip-Switch=1 (ON state).

BA	UD-F	RATE	E (Dip	o-Sw	itche	es: SW1)			
1	2	Me	aninę	9					
		Bai	Baud-rate=9600 Baud						
	•	Baud-rate=19200 Baud							
٠		Baud-rate=38400 Baud							
٠	•	Bai	ud-ra	te=5	7600	Baud			
AD	DRE	SS (I	Dip-S	Switc	hes:	SW1)			
3	4	5	6	7	8	Meaning			
						Address and Baud-Rate are acquired from memory(EEPROM)			
					•	Address=1			
				•		Address=2			
				•	•	Address=3			
			٠			Address=4			
Х	Х	Х	Х	X	Х				

•	•	• •	•	•	Address=63				
RS	RS485 TERMINATOR (Dip-Switches: SW2)								
1	2	Meaning							
		RS485 terminator disabled							
	•	RS485	termiı	nator	enabled				

## 7. Modbus RTU protocol

All registers are "Holding register" (Read Modbus function 3) with the convention that the first register is the 40001 address.

The following Modbus functions are supported:

Read Single Modbus Register (function 3)

Write Single Modbus Register (function 6)

Write Multiple Modbus Registers (function 16)

All values in 32bits are stored into 2 consecutive registers, for example:

If a floating point 32 bits is stored into registers 40135 and 40136, the Most significant word is the register 40135, the less significant word is the 40136.

So the 32bits value is obtained by the following relation:

 $VRMS A = Reg40136 + (Reg40135 \times 2^{16}) = Reg40136 + (Reg40135 \times 65536)$ 

## Abbreviation used

In the following table this abbreviations are used:

"MS" = Most significant

"LS" = Less significant

"MSB" = Most significant Byte "LSB" = Less significant Byte	
"LSB" = Less significant Byte	
"MSW" = Most significant Word (16 bits)	
"LSW" = Less significant Word (16 bits)	
"R" = Read only register	
"RW" = Read and write register	
"R/W*" = Read and write register (flash store with command register 0xBE	EE)
"Unsigned 16 bits" = Unsigned 16 bits register	
"Signed 16 bits" = 16 bits register with sign	
"Float 32 bits" = Floating point single precision 32 bits (IEEE 754) register	
"0x" = Hexadecimal Value	

Default communication parameters, RS485: 38400 baud, 8N1.

Default communication parameters, USB: 38400 baud, 8N1.

## RS485 register table

Name	Range	Interpretation of register	R/W	Default	Address
MachineID	1	MSB, LSB	R		40001
	Id_Code (Module ID)			0x42	Bit [15:8]
	Ext_Rev (Module version)				Bit [7:0]
FWREV	1	Word	R		40002
	Firmware Code				
Errors	1	Bit	R		40069

	These bits aren't used			/	Bit [15:6]
	Over-scale range error for acc limits): 0=there isn't; 1=there is	quired input (over ha	rdware	/	Bit 5
	Amplitude detection of acquired	l input signal: 0=ampl	itude is	/	Bit 4
	between input start scale and ir is less than input start scale	nput end scale; 1=am	plitude		
	Amplitude detection of acquired between input start scale and ir is greater than input end scale	/	Bit 3		
	Input burn-out error (if bit40006 than input scale range): 0=there	.0=1 and the input is e isn't; 1=there is.	greater	/	Bit 2
	Temperature acquisition error in junctions (if TC-type input): 0=t	n the thermocouple c here isn't; 1=there is	old-	/	Bit 1
	Memory loss-of-data: 0=there is	sn't; 1=there is		/	Bit 0
Rejection Burn	/	Bit	R/W*		40006
	These bits aren't used	L	1	/	Bit[15:10]
	Rejection: 0b00=50Hz; 0b01= ("fast" sampling)	0b00	Bit [9:8]		
	These bits aren't used			/	Bit [7:1]
	Burn-out enabling: 0=deactiva output value is overwritten into	ted; 1=activated (if output register)	1: fault	0	Bit 0
Filter Cold-junction	/	Bit, LSB	R/W*		40005
	These bits aren't used			/	Bit [15:9]
	Cold-junction compensation 0=deactivated; 1=activated	(if TC-type	input):	0	Bit 8
	Filter applied to the acquired in 1=filtering min-value; 19=filtering	input signal: 0=deac ng max-value	tivated;	0	Bit [7:0]
IN Type	1	Word	R/W*		40003
	Input-type: 0=current; 1=voltage 4=TC K; 5=TC R; 6=TC S; 7 10=TC N; 11= 2-wires PT100 wires PT100; 14=2-wires NI10 wires NI100; 17=2-wires PT500 wires PT500; 20=2-wires PT 22=4-wires PT1000; 23=millivo	0			

Address	/	MSB, LSB	R/W*		40033
Parity					
	Address for RS485 (address of	i module/node if para	meters	1	Bit [15:8]
	are configurated by memory 0xFF=255	1=1 to			
	Parity for RS485: 0=there isn't; parity	1=even parity; 2=ode	b	0	Bit [7:0]
Baudrate	1	MSB, LSB	R/W*		40034
Delay					
	Baud-rate for RS485 (baud parameters are configurated by 1=2400; 2=4800; 3=9600; 4= 7=115200	d-rate of module/n memory modality): 0 19200; 5=38400; 6=	ode if =1200; 57600;	38400	Bit [15:8]
	Delay for RS485 (delay of c represents the number of the p Rx message and the start of T 0xFF=255	end of 00=0 to	0	Bit [7:0]	
			-		
Function	1	Word	R/W*		40007
modality					
	Functioning modality:			0	Bit [15:8]
	0=Conversion with PID, analog	output			
	1=Conversion without PID, ana	log output			
	2=Conversion with PID, ON/OF	F output			
	3=Conversion without PID, ON	OFF output			
	4=Manual, analog output				
	5=Manual, ON/OFF output				
IN-SS MSW	See "Input"	FP-32bit_MSW	R/W*		40008
IN-SS LSW		FP-32bit_LSW	R/W*		40009
	Input Start Scale: [mA] (if current type input) [mV] (if millivolt potentiometer-type input); [°C]	nt-type input); [V] (if v meter-type input); (if TC or RTD-type in	oltage- [%] (if put)	0 [mA]	
IN-ES MSW	See "Input"	FP-32bit_MSW	R/W*		40010

IN-ES LSW		FP-32bit_LSW	R/W*		40011			
	Input End Scale: [mA] (if currer	 nt-type input); [V] (if v input); [%] (if potentic	oltage-	20 [mA]				
	type input); [°C] (if TC or RTD-type input)							
IN Percent	Rotwoon:0.1	ED 22bit MSW/	D		40110			
MSW	Delween.0-1				40110			
IN Percent		FP-32bit_LSW	R		40111			
LSW								
	Percent measure of input: [%]	with reference to th	e Input	/				
	Scale range (for selected input corresponds to the 0% of the In	it-type) (if it is equal put Scale range: if it is	to 0, it s equal					
	to 1, it corresponds to the 100%	% of the Input Scale r	ange)					
mA MSW	FP between: IN-SS, IN-ES	FP-32bit_MSW	R		40091			
mA LSW		FP-32bit_LSW	R		40092			
	Electric measure of input: [mA]	(if current-type input)	)	/				
V MSW	FP between: IN-SS, IN-ES	FP-32bit_MSW	R		40093			
V LSW		FP-32bit_LSW	R		40094			
	Electric measure of input: [V] (i	f voltage-type input)	•	/				
POT MSW	FP between: IN-SS, IN-ES	FP-32bit_MSW	R		40099			
POT LSW		FP-32bit_LSW	R		40100			
	Electric measure of input: [%] (	if potentiometer-type	input)	/				
TC MSW	FP between: IN-SS, IN-ES	FP-32bit_MSW	R		40083			
TC LSW		FP-32bit_LSW	R		40084			
	Electric measure of input: [m]	/] (if TC-type input)	without	/				
	junction compensation (i junction compensation (if bit40	f bit40005.8=0), with 005.8=1)	n cold-					
707.10					1000-			
ICT MSW	FP between: IN-SS, IN-ES	FP-32bit_MSW	R		40085			

TCT LSW		FP-32bit_LSW	R		40086
	Electric measure of input: [' compensation	°C] (if TC-type inpu	it) with		
CJ MSW	1	FP-32bit_MSW	R		40079
CJ LSW	-	FP-32bit_LSW	R		40080
	Equivalent electric measure c TC-type input)	f the cold-junction: [	mV] (if	/	
RTDO MSW	1	FP-32bit_MSW	R		40087
RTDO LSW		FP-32bit_LSW	R		40088
	Electric measure of input: $[\Omega]$ (	if RTD-type input)		/	
RTD MSW	FP between: IN-SS, IN-ES	FP-32bit_MSW	R		40089
RTD LSW		FP-32bit_LSW	R		40090
	Electric measure of input: [°C]	(if RTD-type input)	1	/	
3wires-RTD MSW	/	FP-32bit_MSW	R		40095
3wires-RTD LSW		FP-32bit_LSW	R		40096
	Measure of the wire resistance $[\Omega]$ (if RTD-type input)	for 3 wires RTD con	nection	/	
4wires-RTD MSW	/	FP-32bit_MSW	R		40097
4wires-RTD LSW		FP-32bit_LSW	R		40098
	Measure of the wire resistance [Ω] (if RTD-type input)	for 4 wires RTD con	nection	/	
OUT Type	1	Bit	R/W*		40004
Limiter					
	These bits aren't used			/	Bit[15:13]

	Output current type: 0=active of	supplies	0	Bit 12	
	the loop); 1=passive current (th	ne sensor supplies th	ie loop)		
	These bits aren't used			/	Bit [11:9]
	Output type: 0=current; 1=volta	age		0	Bit 8
	These bits aren't used			/	Bit [7:1]
	Output limiter: 0=deactivated;	1=activated		0	Bit 0
OUT-SS MSW	See "Output"	FP-32bit_MSW	R/W*		40012
OUT-SS LSW		FP-32bit_LSW	R/W*		40013
	Output Start Scale: [mA] (if voltage-type output)	current-type output)	; [V] (if	0 [mA]	
OUT-ES MSW	See "Output"	FP-32bit_MSW	R/W*		40014
OUT-ES LSW		FP-32bit_LSW	R/W*		40015
	Output End Scale: [mA] (if o voltage-type output)	current-type output)	; [V] (if	20 [mA]	
OUT MSW		FP-32bit_MSW	R		40105
OUT LSW		FP-32bit_LSW	R		40106
	Output value: [mA] (if current- type output)	type output); [V] (if v	voltage-	/	
OUT		Word	R		40109
	Output value: [µA] (if current-ty type output)	/pe output); [mV] (if v	voltage-	/	
OUT-Fault		FP-32bit_MSW	R/W*		40020
MSW					
OUT-Fault LSW		FP-32bit_LSW	R/W*		40021
	Fault output value (measure Reg.40105,40106 are equa 40069.2=1 (there is input bu analog)	output) 0021 if type =	0 [%]		
OUT-Manual	Between: 0; 10000	Word	R/W*		40107
	Output manual value [%·100 corresponds to the 0% of the equal to 10000, it corresponds Scale range); for selected our operating modality=manual, co	:0 0, it e; if it is Output 0004 (if	0 [%]		

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Lim Inf MSW		FP-32bit_MSW	R/W*		40018
Lim Inf LSW		FP-32bit_LSW	R/W*		40019
	Output limiter lower limit (me	asure unit is the s	ame of	0	
				(=0 [mA])	
Lim Sup MSW		FP-32bit_MSW	R/W*		40016
Lim Sup LSW		FP-32bit_LSW	R/W*		40017
	Limit superior of the output limit	er (measure unit is th	e same	1	
				(=20[mA])	
PID-sign		Bit	R/W*		40007
	PID regulation sign: 1=direct-ty (heating)	pe (cooling); 0=rever	se-type	0	Bit [7:0]
Proportional Band		Word	R/W*		40025
	PID regulation proportional bar Input Scale range (if operating PID)	d [%], with reference g modality=conversion	e to the on with	100%	
Integral time		Word	R/W*		40026
	PID regulation integral time [se	c/10]. 0=there is no	integral	2400 [sec/10]	
				(-240sec)	
				(-2+0300)	
Derivative time		Word	R/W*		40027
	PID regulation derivative tim derivative action (if operating PID)	e [sec/10]. 0=there modality=conversio	is no on with	0 [sec/10]	
Set point MSW		FP-32bit_MSW	R/W*		40022
Set point LSW		FP-32bit_LSW	R/W*		40023
	Input set point for the PID regulate the Input Scale range (if it is end the 0% of the Input Scale range corresponds to the 100% of operating modality=conversion	ence to onds to to 1, it nge) (if	50%		
Process Value MSW		FP-32bit_MSW	R		40103

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Process Value		FP-32bit_LSW	R		40104
LSW					
	Process value for the PID reginput); [V] (if voltage-type input input); [%] (if potentiometer-typ type input)	/			
Process value		Word	R		40108
	Process value for the PID reg input); [mV] (if voltage-ty millivoltmeter-type input); [%/ input); [°C/10] (if TC or RTD-typ	/			
Offset		Word	R/W*		40024
	Output offset for the PID regula to the Output Scale range (if it to the 0% of the Output Scale corresponds to the 100% of t operating modality=conversion	5000 (=50%)			
Slew Rate enabling		Word	R/W*		40031
	Output slew rate: 0=deactivated; 1=activated			1	
Slew Rate		Word	R/W*		40032
	Output slew rate [%/sec]			100 [%/sec]	
Cycle Time	From 1 to 1310	Word	R/W*		40028
	Output cycle time [sec/10] (if output modality=ON/OFF)			300 (=30 sec)	
MinTime-High	From 1 to 1310	Word	R/W*		40029
	Minimum time of high-state modality=ON/OFF)	output [sec/10] (if	output	0 (=0 sec)	
MinTime-Low	From 1 to 1310	Word	R/W*		40030
	Minimum time of low-state modality=ON/OFF)	output [sec/10] (if	output	0 (=0 sec)	
Command	Command execution			0	40068
	0xC1A0 (decimal 49568) – Execute a hardware reset				

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0xBEEE (decimal 48878) – Save in Flash the actual Setup (registers with R/W*)	
Note: The Flash can be written for a Maximum of 20000 times.	