# MODBUS REGISTER MANUAL MANUAL

**Multifunction Smart Calibrator** 



CE

**ORIGINAL INSTRUCTIONS** 



# Introduction

The content of this documentation refers to products and technologies described in it.

All technical data contained in the document may be changed without notice.

The content of this documentation is subject to periodic review.

To use the product safely and effectively, read the following instructions carefully before use.

The product must be used only for the use for which it was designed and manufactured: any other use is under the full responsibility of the user.

Installation, programming and set-up are allowed only to authorized operators, physically and intellectually suitable.

The set-up must be performed only after a correct installation and the user must follow all the operations described in the installation manual carefully.

Seneca is not responsible for failures, breakages and accidents caused by ignorance or failure to apply the indicated requirements.

Seneca is not responsible for any unauthorized modifications.

Seneca reserves the right to modify the device, for any commercial or construction requirement, without the obligation to promptly update the reference manuals.

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Use the concepts, examples and other content at your own risk.

There may be errors and inaccuracies in this document that could damage your system, so proceed with caution, the author(s) will not take responsibility for it.

Technical specifications are subject to change without notice.

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# **Document revisions**

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| 03/07/2019 | 1.0.0.2  | First revision                       | MM     |
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|            |          |                                      |        |

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# 1. INTRODUCTION

This user manual extends the information from the installation manual to the configuration of the device. Use the installation manual for more information.

# 

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#### 1.1. **DESCRIPTION**

The MSC product has registers to be controlled by the USB port or by Bluetooth, in this way it is possible to control the device to read or generate electrical quantities.

The protocol supported by MSC is Modbus RTU slave.

The purpose of this manual is to provide registers for the complete control of MSC so as to be integrated into third-party software.

For .NET developers there are various libraries for the Modbus RTU protocol (for example the Open Source NModbus library is available at this address: <u>https://github.com/NModbus/NModbus</u>)

# 2. USB PORT AND DRIVERS

The USB port allows a simple connection using the Modbus RTU slave protocol, the communication parameters for the USB port cannot be modified:

Baud rate: 115200 Address of the RTU Modbus station: 25 Data Bit: 8 Stop bit: 1

The USB port is CDC standard-type, for operating systems other than Windows it is therefore possible to use a generic CDC drivers.

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The USB is seen as a virtual com port via the drivers for Windows 7, Windows 8, Windows 10 (they can be downloaded from the device's Web page and are, however, automatically installed with the SENECA MSC software).

The protocol available through the USB port is Modbus RTU Slave.

### 3. MODBUS RTU SLAVE PROTOCOL

For more information on the Modbus RTU slave protocol, see the website: <u>http://www.modbus.org/specs.php</u>.

#### 3.1. TYPE OF 32-BIT FLOATING POINT DATA (REAL 32)

Some MSC registers are in Floating Point 32 format according to the IEE754 standard, for more information on the type of Real 32 bit data refer to the following website: <u>https://en.wikipedia.org/wiki/IEEE\_754</u>

As to online conversion tools, refer to the website: https://www.h-schmidt.net/FloatConverter/IEEE754.html

| REAL 32-BIT MSW DATA TYPE  | (FLOATING POINT IEEE-754) |
|----------------------------|---------------------------|
| RANGE                      | 1.175495e-38 /            |
|                            | 3.40282346e+38            |
| NUMBER OF HOLDING REGISTER | 2                         |
| MODBUS REGISTERS           |                           |

Occupying 2 modbus registers, the data is represented as follows:

| ADDRESS REGISTER n   | Most significant part  |
|----------------------|------------------------|
| ADDRESS REGISTER n+1 | Least significant part |
|                      |                        |

#### 3.2. GENERAL REGISTERS

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE   | VARIABLE            | Unit of Measure |
|---------------------|----------------------|--|---------------------|-----------------|
| 40147               | 146                  | Number of seconds<br>remaining to auto<br>switch-off | 16 bit without sign | Seconds         |
| 40175-176           | 174-175              | Measurement of<br>battery voltages in<br>mV          | Floating Point      | mV              |



# 4. USE OF MSC TO TAKE MEASUREMENTS

#### 4.1. MEASUREMENT MIN/MAX/AVG VALUES

To reset the Min/Max/Avg values, write the value 5 on CMD register To pause the Min/Max/Avg values write the value 10 in the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |

#### 4.2. DATALOGGER

It is possible to control the datalogger start/stop in this way:

| COMMAND             | AUX1 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|---------------------|--------------------------------|-------------------------------|
| DATALOGGER<br>START | 1                              | 3                             |
| DATALOGGER<br>STOP  | 0                              | 3                             |

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |
| 40109               | 108                  | AUX1          | 16 bit without sign |

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE   | VARIABLE TYPE       | Unit of Measure |
|---------------------|----------------------|--|---------------------|-----------------|
| 40195-196           | 194-195              | Dimensions of the<br>datalogger file in<br>bytes | 32 bit without sign | Byte            |

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#### 4.3. DIAGNOSTICS REGISTER FOR MEASUREMENTS

The reading diagnostics register is:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE    | VARIABLE TYPE       | Unit of Measure |  |
|---------------------|----------------------|-------------|---------------------|-----------------|--|
| 40103               | 102                  | Diagnostics | 16 bit without sign | -               |  |

The bit indicating a measurement error is

| BIT | BIT | BIT 14 | BIT |
|-----|-----|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 16  | 15  |        | 13  | 12  | 11  | 10  | 9   | 8   | 7   | 6   | 5   | 4   | 3   | 2   | 1   |
| -   | -   |        | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   |

Where if the MEASUREMENT ERROR bit:

is 1 -> Measurement error

is 0 -> Measurement OK

#### 4.4. CURRENT/VOLTAGE MEASUREMENTS

The type of measurement is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |
| 40109               | 108                  | AUX1          | 16 bit without sign |

The values to write in the registers for the different types of measurement are:

| TYPE OF MEASUREMENT       | AUX1 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|---------------------------|--------------------------------|-------------------------------|
| CURRENT PASSIVE 020<br>mA | 1                              | 1                             |
| CURRENT ACTIVE 020<br>mA  | 2                              | 1                             |
| VOLTAGE 027 V             | 3                              | 1                             |
| VOLTAGE -1090 mV          | 4                              | 1                             |

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Reading registers:

| REGISTER    | REGISTER | VARIABLE          | VARIABLE TYPE  | Unit of Measure |
|-------------|----------|-------------------|----------------|-----------------|
| ADDRESS     | (OFFSET) |                   |                |                 |
| 40137-40138 | 136-137  | Measurement value | Floating Point | mA / V / mV     |
| 40133-40134 | 132-133  | Minimum value     | Floating Point | mA / V / mV     |
| 40135-40136 | 134-135  | Maximum value     | Floating Point | mA / V / mV     |
| 40171-40172 | 170-171  | Medium value      | Floating Point | mA / V / mV     |



#### 4.5. THERMOCOUPLE MEASUREMENTS

The type of thermocouple is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |
| 40109               | 108                  | AUX1          | 16 bit without sign |

The values to write in the registers to select the type of thermocouple are:

| THERMOCOUPLE<br>TYPE | AUX1 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|----------------------|--------------------------------|-------------------------------|
| J                    | 5                              | 1                             |
| K                    | 6                              | 1                             |
| Т                    | 7                              | 1                             |
| E                    | 8                              | 1                             |
| L                    | 9                              | 1                             |
| N                    | 10                             | 1                             |
| R                    | 11                             | 1                             |
| S                    | 12                             | 1                             |
| В                    | 13                             | 1                             |

Reading registers:

| REGISTER    | REGISTER | VARIABLE              | VARIABLE TYPE  | Unit of Measure |
|-------------|----------|-----------------------|----------------|-----------------|
| ADDRESS     | (OFFSET) |                       |                |                 |
| 40137-40138 | 136-137  | Temperature           | Floating Point | °C              |
| 40117-40118 | 116-117  | Cold junction voltage | Floating Point | mV              |
| 40127-40128 | 126-127  | Cold junction         | Floating Point | °C              |
|             |          | temperature           |                |                 |
| 40133-40134 | 132-133  | Minimum               | Floating Point | °C              |
|             |          | temperature           |                |                 |
| 40135-40136 | 134-135  | Maximum               | Floating Point | °C              |
|             |          | temperature           |                |                 |
| 40171-40172 | 170-171  | Average temperature   | Floating Point | °C              |

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#### 4.6. THERMORESISTANCE (RTD) MEASUREMENTS

The type of thermoresistence is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |
| 40109               | 108                  | AUX1          | 16 bit without sign |

The values to write in the registers to select the type of resistance thermometer are:

| THERMORESISTENCE | AUX1 REGISTER | CMD REGISTER  |
|------------------|---------------|---------------|
| TYPE             | WRITING VALUE | WRITING VALUE |
| PT100 2 WIRES    | 14            | 1             |
| PT100 3 WIRES    | 15            | 1             |
| PT100 4 WIRES    | 16            | 1             |
| PT500 2 WIRES    | 17            | 1             |
| PT500 3 WIRES    | 18            | 1             |
| PT500 4 WIRES    | 19            | 1             |
| PT1000 2 WIRES   | 20            | 1             |
| PT1000 4 WIRES   | 22            | 1             |
| PT1000 4 WIRES   | 22            | 1             |
| PT1000 4 WIRES   | 22            | 1             |
| CU50 2 WIRES     | 23            | 1             |
| CU50 3 WIRES     | 24            | 1             |
| CU50 4 WIRES     | 25            | 1             |
| CU100 2 WIRES    | 26            | 1             |
| CU100 3 WIRES    | 27            | 1             |
| CU100 4 WIRES    | 28            | 1             |
| NI100 2 WIRES    | 29            | 1             |
| NI100 3 WIRES    | 30            | 1             |
| NI100 4 WIRES    | 31            | 1             |
| NI120 2 WIRES    | 32            | 1             |
| NI120 3 WIRES    | 33            | 1             |
| NI120 4 WIRES    | 34            | 1             |



Reading registers:

| REGISTER    | REGISTER | VARIABLE            | VARIABLE TYPE  | Unit of Measure |
|-------------|----------|---------------------|----------------|-----------------|
| ADDRESS     | (OFFSET) |                     |                |                 |
| 40137-40138 | 136-137  | Temperature         | Floating Point | C°              |
| 40131-40132 | 130-131  | Resistance          | Floating Point | Ohm             |
| 40133-40134 | 132-133  | Minimum             | Floating Point | 0°C             |
|             |          | temperature         |                |                 |
| 40135-40136 | 134-135  | Maximum             | Floating Point | 0°C             |
|             |          | temperature         |                |                 |
| 40171-40172 | 170-171  | Average temperature | Floating Point | °C              |

#### 4.7. LOAD CELL MEASUREMENT

The type of load cell measurement is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |
| 40109               | 108                  | AUX1          | 16 bit without sign |

The values to write in the registers to select the type of load cell measurement are:

| TYPE OF     | AUX1 REGISTER | CMD REGISTER  |
|-------------|---------------|---------------|
| MEASUREMENT | WRITING VALUE | WRITING VALUE |
| LOAD CELL   | 35            | 1             |



The measurement is expressed in mV/V and is only gross (tare + net weight):

Reading registers:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE                      | VARIABLE TYPE  | Unit of Measure |
|---------------------|----------------------|-------------------------------|----------------|-----------------|
| 40137-40138         | 136-137              | Cell unbalance<br>measurement | Floating Point | mV/V            |

If the cell is completely unbalanced the measurement is 2 mV/V so the gross weight coincides with the full scale of the cell.

The gross weight can then be calculated according to the formula:

#### Gross Weight [Kg] = (Cell Full Scale [Kg] \* Cell Unbalance Measurement [mV/V]) / 2

For example, if the load cell has a full scale of 100 kg and the unbalance measurement is 1 mV/V you will have:

Gross Weight [Kg] = (100 Kg \* 1 mV/V) / 2 = 50 Kg

#### 4.8. FREQUENCY MEASUREMENT

The type of frequency measurement is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |
| 40109               | 108                  | AUX1          | 16 bit without sign |

The values to write in the registers to select the type of load cell measurement are:

| TYPE OF                  | AUX1 REGISTER | CMD REGISTER  |
|--------------------------|---------------|---------------|
| MEASUREMENT              | WRITING VALUE | WRITING VALUE |
| LOAD CELL<br>MEASUREMENT | 36            | 1             |



Reading registers:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE  | VARIABLE TYPE  | Unit of Measure |
|---------------------|----------------------|-----------|----------------|-----------------|
| 40165-166           | 164-165              | Frequency | Floating Point | Hz              |

#### 4.9. PULSE NUMBER MEASUREMENT

The type of pulse measurement is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |
| 40109               | 108                  | AUX1          | 16 bit without sign |

The values to write in the registers to select the type of pulse measurement are:

| TYPE OF                  | AUX1 REGISTER | CMD REGISTER  |
|--------------------------|---------------|---------------|
| MEASUREMENT              | WRITING VALUE | WRITING VALUE |
| LOAD CELL<br>MEASUREMENT | 37            | 1             |

Reading registers:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE                             | VARIABLE TYPE       | Unit of Measure |
|---------------------|----------------------|--------------------------------------|---------------------|-----------------|
| 40153-154           | 152-153              | Pulse number with<br>Positive Fronts | 32 bit without sign | Pulse No.       |
| 40151-152           | 150-151              | Pulse number with<br>Negative Fronts | 32 bit without sign | Pulse No.       |

To reset the pulse value counted, write the value 5 in the CMD register To pause the count of the pulses, write the value 10 in the CMD register

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| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40108               | 107                  | CMD           | 16 bit without sign |

# 5. USE OF MSC TO GENERATE SIGNALS

#### 5.1. DIAGNOSTICS REGISTER FOR GENERATIONS

The generation diagnostics register is:

| REGISTER | REGISTER | VARIABLE    | VARIABLE TYPE       | Unit of Measure |
|----------|----------|-------------|---------------------|-----------------|
| ADDRESS  | (OFFSET) |             |                     |                 |
| 40103    | 102      | Diagnostics | 16 bit without sign | -               |

The bit indicating a measurement error is

| BIT 16     | BIT 15       | BIT |
|------------|--------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|            |              | 14  | 13  | 12  | 11  | 10  | 9   | 8   | 7   | 6   | 5   | 4   | 3   | 2   | 1   |
| GENERATION | SELF-READING | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   |
| ERROR      | ERROR        |     |     |     |     |     |     |     |     |     |     |     |     |     |     |

Where if:

The SELF-READING ERROR bit:

is 1 -> Self-reading error of the current generation

is 0 -> Generation OK

The GENERATION ERROR bit:

is 1 -> Generation error

is 0 -> Generation OK

#### 5.2. CURRENT AND VOLTAGE GENERATION

The type of generation is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40208               | 207                  | CMD           | 16 bit without sign |
| 40209               | 208                  | AUX1          | 16 bit without sign |



The values to write in the registers for the different types of measurement are:

| GENERATION TYPE           | AUX1 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|---------------------------|--------------------------------|-------------------------------|
| PASSIVE CURRENT<br>020 mA | 101                            | 1                             |
| ACTIVE CURRENT<br>020 mA  | 102                            | 1                             |
| VOLTAGE 027 V             | 103                            | 1                             |
| VOLTAGE -1090 mV          | 104                            | 1                             |

Writing registers (the written value is generated to the terminals) for the currents:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE                      | VARIABLE TYPE  | Unit of Measure |
|---------------------|----------------------|-------------------------------|----------------|-----------------|
| 40137-40138         | 136-137              | Current value to be generated | Floating Point | mA              |

Writing registers (the written value is generated to the terminals) for the voltages:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE                      | VARIABLE TYPE  | Unit of Measure |
|---------------------|----------------------|-------------------------------|----------------|-----------------|
| 40213-40214         | 212-2016             | Voltage value to be generated | Floating Point | V / mV          |

#### 5.3. THERMOCOUPLE SIGNAL GENERATION

Configuration of the cold junction:

| COLD JUNCTION   | AUX1 REGISTER<br>WRITING VALUE | AUX2 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|-----------------|--------------------------------|--------------------------------|-------------------------------|
| INTERNAL TO MSC | 2                              | 1                              | 2                             |
| EXTERNAL TO MSC | 1                              | 1                              | 2                             |

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Where:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40209               | 208                  | AUX1          | 16 bit without sign |
| 40210               | 209                  | AUX2          | 16 bit without sign |
| 40208               | 207                  | CMD           | 16 bit without sign |

In case of manual cold junction compensation, it is possible to enter the compensation value in mV in the register:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE                   | VARIABLE TYPE  | Unit of Measure |
|---------------------|----------------------|----------------------------|----------------|-----------------|
| 40241-40242         | 240-241              | Manual cold junction value | Floating Point | mV              |

The type of thermocouple is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40208               | 207                  | CMD           | 16 bit without sign |
| 40209               | 208                  | AUX1          | 16 bit without sign |

The values to write in the registers to select the type of thermocouple are:

| THERMOCOUPLE<br>TYPE | AUX1 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|----------------------|--------------------------------|-------------------------------|
| J                    | 105                            | 1                             |
| K                    | 106                            | 1                             |
| Т                    | 107                            | 1                             |
| E                    | 108                            | 1                             |
| L                    | 109                            | 1                             |
| N                    | 110                            | 1                             |
| R                    | 111                            | 1                             |
| S                    | 112                            | 1                             |
| В                    | 113                            | 1                             |

#### Writing Registers of the value to be generated:



| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | VARIABLE                    | VARIABLE TYPE  | Unit of Measure |
|---------------------|----------------------|-----------------------------|----------------|-----------------|
| 40221-40222         | 220-221              | Temperature to be generated | Floating Point | °C              |

#### 5.4. THERMORESISTANCE (RTD) SIGNAL GENERATION

The type of thermoresistance is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40208               | 207                  | CMD           | 16 bit without sign |
| 40209               | 208                  | AUX1          | 16 bit without sign |

The values to write in the registers to select the type of resistance thermometer are:

| THERMORESISTANCE<br>TYPE | AUX1 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|--------------------------|--------------------------------|-------------------------------|
| PT100 2 WIRES            | 114                            | 1                             |
| PT500 2 WIRES            | 117                            | 1                             |
| PT1000 2 WIRES           | 120                            | 1                             |
| CU50 2 WIRES             | 123                            | 1                             |
| CU100 2 WIRES            | 126                            | 1                             |
| NI100 2 WIRES            | 129                            | 1                             |
| NI120 2 WIRES            | 132                            | 1                             |

Writing Registers of the value to be generated:

| REGISTER    | REGISTER | VARIABLE    | VARIABLE TYPE  | Unit of Measure |
|-------------|----------|-------------|----------------|-----------------|
| ADDRESS     | (OFFSET) |             |                |                 |
| 40229-40230 | 228-229  | Temperature | Floating Point | C°              |

# 6. LOAD CELL GENERATION

The type of load cell generation is selected by writing the AUX1 register followed by the CMD register



| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40208               | 207                  | CMD           | 16 bit without sign |
| 40209               | 208                  | AUX1          | 16 bit without sign |

| GENERATION TYPE | AUX1 REGISTER | CMD REGISTER  |
|-----------------|---------------|---------------|
|                 | WRITING VALUE | WRITING VALUE |
| LOAD CELL       | 135           | 1             |

The unbalance of the cell must be entered in the register:

| REGISTER    | REGISTER | VARIABLE       | VARIABLE TYPE  | Unit of Measure |
|-------------|----------|----------------|----------------|-----------------|
| ADDRESS     | (OFFSET) |                |                |                 |
| 40215-40216 | 214-215  | Cell unbalance | Floating Point | mV/V            |

To generate a value in Kg (gross), use the following relation:

#### Cell unbalance [mV/V] = (gross Kg to be generated \* 2) / Cell Full Scale [Kg]

For example, if you want to simulate a load cell with 100 kg full scale and want to generate 25 gross kg, you will have:

Cell unbalance [mV/V] = (25 Kg \* 2) / 100 Kg = 0.5 mV/V

# 7. FREQUENCY

The type of frequency generation is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40208               | 207                  | CMD           | 16 bit without sign |
| 40209               | 208                  | AUX1          | 16 bit without sign |

| GENERATION TYPE | AUX1 REGISTER | CMD REGISTER  |
|-----------------|---------------|---------------|
|                 | WRITING VALUE | WRITING VALUE |
| FREQUENCY       | 136           | 1             |

The frequency value to generate is obtained by writing four registers:



| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME  | REGISTER TYPE         |
|---------------------|----------------------|----------------|-----------------------|
| 40255-40256         | 254-255              | TICK1          | 32 bit without sign   |
| 40257-40258         | 256-257              | TICK2          | 32 bit without sign   |
| 40263-40264         | 262-263              | % HIGH VOLTAGE | Floating Point 32 bit |
| 40265-40266         | 264-265              | % LOW VOLTAGE  | Floating Point 32 bit |

Where:

TEMP = Math.Round((20000/ Frequency to generate [Hz]),0)

TICK1 = Math.Floor(TEMP/2)

TICK2 = TEMP-TICK1

% HIGH VOLTAGE is the voltage percentage value of when the signal must be high (0.0 = 0%, 1.0 = 100%) referred to 27V (100%)

% LOW VOLTAGE is the voltage percentage value of when the signal must be low (0.0 = 0%, 1.0 = 100%) referred to 27V (100%)

| COMMAND          | AUX1 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|------------------|--------------------------------|-------------------------------|
| GENERATION START | 1                              | 9                             |

Example:

If you want to generate a 100 Hz frequency with 0-5V band: TEMP = Math.Round((20000/ 100 [Hz]),0) = 200 TICK1 = Math.Floor(200/2) = 100 TICK2 = 200-100=100 % HIGH VOLTAGE = 0 % LOW VOLTAGE = 0.185

#### 8. NUMBER OF PULSES GENERATION

The type of pulse generation is selected by writing the AUX1 register followed by the CMD register

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME | REGISTER TYPE       |
|---------------------|----------------------|---------------|---------------------|
| 40208               | 207                  | CMD           | 16 bit without sign |
| 40209               | 208                  | AUX1          | 16 bit without sign |

| GENERATION TYPE | AUX1 REGISTER<br>WRITING VALUE | CMD REGISTER<br>WRITING VALUE |
|-----------------|--------------------------------|-------------------------------|
| FREQUENCY       | 137                            | 1                             |



| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME  | REGISTER TYPE         |
|---------------------|----------------------|----------------|-----------------------|
| 40253-40254         | 252-253              | PULSE No. (x2) | 32 bit without sign   |
| 40255-40256         | 254-255              | TICK1          | 32 bit without sign   |
| 40257-40258         | 256-257              | TICK2          | 32 bit without sign   |
| 40263-40264         | 262-263              | % HIGH VOLTAGE | Floating Point 32 bit |
| 40265-40266         | 264-265              | % LOW VOLTAGE  | Floating Point 32 bit |

The number of pulses to generate is obtained by writing 5 registers:

Where:

No. OF PULSES (x2) = Number of pulses to generate multiplied by 2

TICK1 = Duration of the High pulse in how many 50 ms

TICK2 = Duration of the Low pulse in how many 50 ms

% HIGH VOLTAGE is the voltage percentage value of when the signal must be high (0.0 = 0%, 1.0 = 100%) referred to 27V (100%)

% LOW VOLTAGE is the voltage percentage value of when the signal must be low (0.0 = 0%, 1.0 = 100%) referred to 27V (100%)

| COMMAND          | AUX1 REGISTER | CMD REGISTER  |
|------------------|---------------|---------------|
|                  | WRITING VALUE | WRITING VALUE |
| GENERATION START | 2             | 9             |
| WITH LOW START   |               |               |
| GENERATION START | 3             | 9             |
| WITH HIGH START  |               |               |
| PAUSE / START    | 4             | 9             |

The number of pulses still to generate is represented in the reading register:

| REGISTER<br>ADDRESS | REGISTER<br>(OFFSET) | REGISTER NAME           | REGISTER TYPE       |
|---------------------|----------------------|-------------------------|---------------------|
| 40251-40252         | 250-251              | REMAINING PULSES /<br>2 | 32 bit without sign |

This value must be divided by 2 to obtain the number of remaining pulses.

Example:

If you want to generate 500 pulses lasting 500ms High and 500ms Low with 0-10V band:

No. OF PULSES (x2) = 1000 TICK1 = 10 TICK2 = 10 % HIGH VOLTAGE = 0.37

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% LOW VOLTAGE = 0.0