

USER MANUAL

ZLine



Z170REG

Universal converter module with galvanic insulation between 2 analog outputs

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CE



- IN, OUT1,OUT2, power supply are isolated (1500V~)
- ➡ IN, OUT1,OUT2 are:
- Analog and universal
- Setting by Dip-Switches



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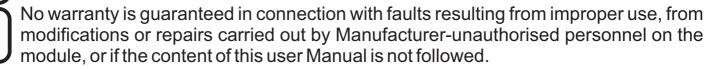
2. PRELIMINARY WARNINGS



Before carrying out any operation it's mandatory to read all the content of this user Manual. Only electrical-skilled technicians can use the module described in this user Manual.



Only the Manufacturer is authorized to repair the module or to replace damaged components.



3. DESCRIPTION AND CHARACTERISTICS

3.1 MODULE DESCRIPTION

The Z170REG module acquires 1 universal input signal and converts it to an analog format, sent through 2 universal output signals (regardless and isolated with each other).

3.2 GENERAL CHARACTERISTICS AND FEATURES

- It's possible to choose if the input is: voltage type, current type, potentiometer type, thermocouple (TC) type, RTD (Resistance Temperature Detector) type.

- It's possible to choose if each output is: voltage type, active/passive current type.
- 1500 V ~ insulation between: input, power supply, output 1 and output 2 (figure 1).
- It's possible to power the sensor if input is in current type modality (max17V).

It's possible to configure by Dip-Switch or by software (available at www.seneca.it) modality: input-type, outputs-type, start / end scale of each selected input and outputs-type
It's possible to configure by software: input filter, rejection, burn-out, etc..

4. TECHNICAL SPECIFICATIONS

4.1 INPUTS

4.1 INT 010	
Number	1
Resolution	14 bits
Sampling time	Configurable between: 16.66 ms (rejection to 60 Hz) or 20 ms (rejection to 50 Hz)
Filter	Level configurable between: 0(no filter is applied) – 19
Response time	Sampling time +6 ms
Voltage-type	Scale span configurable: from 0 to $10V =$. Input impedance: 120 k Ω .
Input (1)	Input automatic out of range detection.
Current-type	Scale span configurable: from 0 mA to 20 mA. Internal shunt: 50 Ω . It's possible to
Input (passive	power the sensor by: itself (passive module) or by module (active module using #7
module / active	screw terminal, max 25 mA to max 17 V, short-circuit protected).
module) (1)	Input automatic out of range detection.
Potentiometer	Scale span configurable: from 1 % to 100 %.
type Input (1)	Potentiometer input value from 1 k Ω to 100 k Ω (a R= 330 Ω parallel circuit must be
	added). Energising current: 1 mA. Input impedance: > 5 M Ω .
	Input automatic out of range detection.
Thermocouple	For TC type: J, K, R, S, T, B, E, N. Input impedance: > 5 M Ω .
type Input (1)	Input automatic burn-out detection.
	Range from -10 mV to +70 mV. Input impedance: > 5 M Ω .
RTD-type	For RTD type: PT100, PT500, PT1000, NI100. Resistance measure
Input (1)	(for 2,3,4-wires connection) and wire-resistance measure. Excitation current: 1.1 mA (PT100) and 0.11 mA (PT1000, PT500). Input automatic burn-out detection.



Errors related to max measuring range	Accuracy	Thermal stability	Linearity error	EMI
Voltage or current- input type	0.1%	0.01%/°K	0.05%	<1% (2)
TC-input type: J, K, E, T, N	0.1%	0.01%/°K	0.2°C	<1% (2)
TC-input type: R, S	0.1%	0.01%/°K	0.5°C	<1% (2)
TC-input type: B (3)	0.1%	0.01%/°K	1.5°C	<1% (2)
	2°C between 0-50°C	/	/	/
POT-input type	0.1%	0.01%/°K	0.1%	<1%
RTD-input type (4)	0.1%	0.01%/°K	0.02%(if t>0°C)	<1% (5)

(1)For the input scale ranges, see tables 3 - 4 (description of all start/end-scale settings by Dip-Swithes modality for each selected input type)

(2)Influence of wire resistance: $0.1 \text{ uV}/\Omega$

(3)Output zero if t < 250°C

(4)For RTD type: PT100, PT500, PT1000, NI100. All the errors have to be calculated with reference to resistive value

(5)Influence of wire resistance: $0.005 \%/\Omega$, max 20Ω

4.2 OUTPUTS						
Number	2	2				
Resolution	14 bits	14 bits				
Signal-amplitude limiting	The output signa output)	I can be amplitud	le-limited by a «liı	niter» (for each		
Voltage-type OUT	-	Configurable between: $0 - 10 \text{ V}$ (minimum resistence that can be connected: $20 \text{ k}\Omega$)				
Current-type OUT (active or passive)	connected: 600 g powered on, ne multimeter); «pas	2, max13 V≕). «A eds to be conne ssive current»=th	Active current»=th ected to the pase	tence that can be e output: already sive module (es. d off, needs to be PLC)		
Errors related to max measuring range	Accuracy	Thermal stability	Linearity error	EMI		
Voltage-type OUT(6)	0.1%	0.01%/°K	0.01%	< 1%		
Current-type OUT (active or passive) (6)	0.1%	0.01%/°K	0.01%	< 1%		
(6)These values have t	to be added to the	errors of the selec	cted input.			

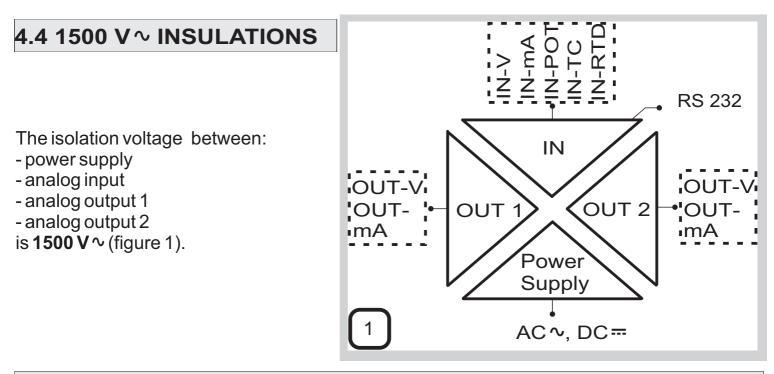
e to be added to the errors of the sel

4.3 CONNECTIONS

RS232 interface

Jack stereo 3.5mm connector:plugs into COMport (front-side panel)





4.5 POWER SUPPLY				
Supply voltage	10 – 40 V $\overleftarrow{\mbox{ m}}$ or 19 – 28 V \sim (50Hz-60Hz), between 2 –3 screw terminals			
Power-supply unit	Class 2			
Power consumption	Min: 0.5 W; Max: 2 W			

Install a 2.5 A - Max rated fuse near the module.

4.6 MODULE CASE					
Box	PBT, black				
Dimensions	Width W = 100 mm, Height H = 112 mm, Depth D = 17.5 mm				
Terminal board	Removable 3-way screw terminals: pitch 5.08 mm, section 2.5 mm ²				
Protection class	IP20 (International Protection)				
4.6 ENVIRONMEN	4.6 ENVIRONMENTAL CONDITIONS				
Operating temperature	-10°C – +60°C (UL: -10°C – +60°C)				
Humidity	30 – 90% to 40°C not condensing (during operation)				
Max enviroment 2 (during operation)					
Storage temperature	-20°C – +85°C				

4.7 STANDARDS

The module complies with the following standards:

- -EN 61000-6-4 (electromagnetic emission, in industrial enviroment)
- -EN 61000-6-2 (electromagnetic immunity, in industrial enviroment)

-EN 61010-1(safety).

One Max 2.5 A fuse must be installed near the module.



5. PRELIMINARY INSTRUCTIONS FOR USE

The module is designed to be installed on DIN 46277 rail in vertical position.



It is forbidden to place anything that could obstructs the ventilation slits. It is forbidden to install the module near heat sources.



Severe operating condions are as follow:

-high power supply voltage: >30 V = or > 26 V \sim .

-Module power supply the sensor at input;

-Output used as current generator (connected to a passive module)



If the modules are installed side by side, separate them by at least 5 mm in the following cases:

-the operating temperature exceeds 45°C and at least one of the severe operating conditions exists; or

-the operating temperature exceeds 35°C and at least two of the severe operating conditions exist.

6. ELECTRICAL CONNECTIONS

6.1 SAFETY MEASURES BEFORE USE



Power off the module before connecting: RS232 serial interface, input, outputs.



To satisfy the electromagnetic compliance requirements:

-use shielded cables for signal transmittion;

-connect the shield to a earth wire used specifically for instrumentation;

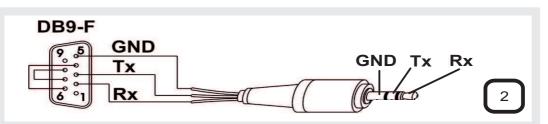
-insert space between these shielded cables and other cables used for power appliances (inverters, motors, induction ovens, etc...).

6.2 RS232 SERIAL INTERFACE

The module is designed to data interchange according to the ModBUS protocol rules, implemented by RS232 serial interface. If the module is connected to RS232 interface-port, its (unchangeable) communication parameters have a register data structure equal to 8N1.



The module has a Jack stereo connector in order to connect its to RS232-bus communication (figure 2).



6.3 CONNECTIONS

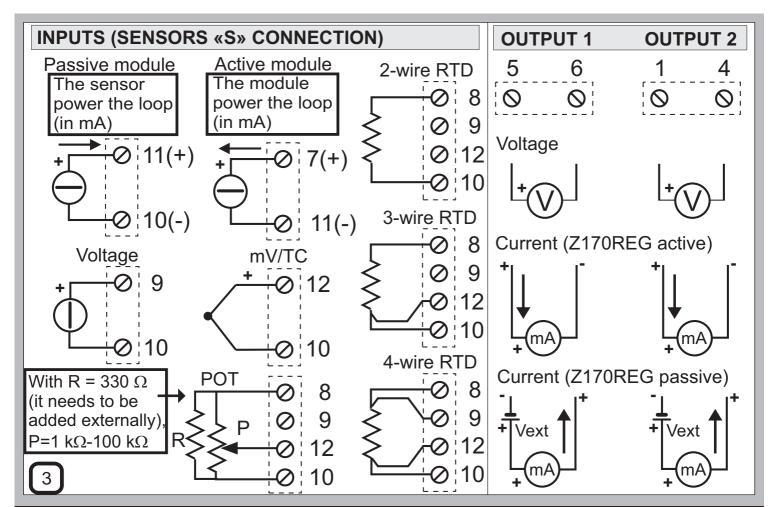


Power on the module with < 40 V = or < 28 V $^{\circ}$ voltage supply. These upper limits must not be exceeded to avoid serious damage to the module.

POWER SUPPLY

1~ /





7. PARAMETERS FOR USE

7.1 SETTING PARAMETERS

.1 SETTING PARAMETERS					
Parameters	Modality	Options			
Input type	Software/	Voltage, Current, Potentiometer, TC, RTD; if Dip-			
	DipSwitch	Switch modality then see table 1			
mV Input type	Software	mV Voltage configurable only by software			
Input filter	Software	Activated/Disactivated; if activated: from 0 to 19			
Input start/end scale	Software/	If Dip-Switch modality, see tables 3 – 4			
	DipSwitch				
Output 1, 2 type	Software/	Voltage, Current (active,passive); if Dip-Switch			
	DipSwitch	modality then see table 2			
Output 1,2 start/end	Software/	If Dip-Switch modality, see table 2			
scale	DipSwitch				
Output 1,2 limiters		Activated/Disactivated; if deactivated, output limits			
		are: if OUT=voltage, [0 V;10.5 V]; if OUT=current,			
		[0m A; 21 mA]			
Network frequency		No rejection: 5 ms («Fast»); 50 Hz-rejection: 20 ms;			
rejection/sampling time		60 Hz-rejection: 16.66 ms			
(for TC-type input) Cold	Software	Activated/Disactivated			
junction compensation					
Detection of input fail:	Software	Activated/Disactivated (for OUT1 and OUT2); if			
over-scala input error		activated: the two «Fault values» (for each output)			
or burn-out error		have to be configured			



7.2 DIP-SWITCH TABLES



The module acquires the parameters through Dip-Switches, if the module Dip-Switches are configurated as shown in the following tables 1, 2, 3, 4. For whatever other Dip-Switches configuration, ALL parameters are acquired from memory, regardless of the Dip-Switches configuration.



In the following tables: box without circle means Dip-Switch=0 (OFF state); box with circle means Dip-Switch=1 (ON state); box with X means indifferent (ON state or OFF state are both usable)

Tab	le 1	- IN	IPU ⁻		YPE (Dip-Switches SW1: TYPE INPUT)
1	2	3	4	5	Meaning
				•	Voltage-type input
			•		Current-type input
			•	•	Potentiometer-type input (POT)
		•			Thermocouple J-type input (TC J)
		•		•	Thermocouple K-type input (TC K)
		•	•		Thermocouple R-type input (TC R)
		•	•	•	Thermocouple S-type input (TC S)
	•				Thermocouple T-type input (TC T)
	•			•	Thermocouple B-type input (TC B)
	•		•		Thermocouple E-type input (TC E)
	•		•	•	Thermocouple N-type input (TC N)
	•	•			PT100 (RTD)-type input: 2 wires connection
	•	•		•	PT100 (RTD)-type input: 3 wires connection
	•	•	•		PT100 (RTD)-type input: 4 wires connection
	•	•	•	•	NI100 (RTD)-type input: 2 wires connection
•					Ni100 (RTD)-type input: 3 wires connection
•				•	Ni100 (RTD)-type input: 4 wires connection
•			•		PT500 (RTD)-type input: 2 wires connection
•			•	•	PT500 (RTD)-type input: 3 wires connection
•		•			PT500 (RTD)-type input: 4 wires connection
•		•		•	PT1000 (RTD)-type input: 2 wires connection
•		•	•		PT1000 (RTD)-type input: 3 wires connection
•		•	•	•	PT1000 (RTD)-type input: 4 wires connection
					AND 2 TYPE (Dip-Switches SW2: TYPE OUTPUT)
1	2	3	4	5	Meaning
		X	X	X	
	•	X	X	X	
•		X	X		Current-type output 1: 0 – 20 mA
•	•	Х	X	X	
X	X			Х	
X	X		•		Voltage-type output 2: 0 – 5 V
X	X	•			Current-type output 2: 0 – 20 mA
<u>X</u>	X	•	•		Current–type output 2: 4 – 20 mA
X	X	X	X		If current-type output: active current
Х	Х	Х	Х	•	If current-type output: passive current



SV	V1		Table 3 -	START-S	CALE VAL	UES FOR	SELECTE	ED INPUT	TYPE	
6	7	8	Voltage	Current	POT	TC J	TC K	TC R	TC S	TC T
		•	0 V	0 mA	0%	-200 °C	-200 °C	O°C	0 °C	-200 °C
	•		0.5 V	1 mA	10%	-100 °C	-100 °C	100 °C	100 °C	-100 °C
	•	•	1 V	2 mA	20%	0 °C	0 °C	200 °C	200 °C	-50 °C
•			2 V	3 mA	30%	100 °C	100 °C	300 °C	300 °C	O°O
•		•	4 V	4 mA	40%	200 °C	200 °C	400 °C	400 °C	50 °C
	•		5 V	5 mA	50%	300 °C	300 °C	600 °C	600 °C	100 °C
	•	•	10 V	10 mA	60%	500 °C	500 °C	2° 008	°C 008	150 °C
SV	V1		Table 3 -	START-S	CALE VAL	UES FOR	SELECTE	ED INPUT	TYPE	
6	7	8	TC B (*)	TC E	TC N	PT100	NI100	PT500	PT1000	
		•	O°O	-200 °C	-200 °C	-200 °C	-50 °C	-200 °C	-200 °C	
	•		500 °C	-100 °C	-100 °C	-100 °C	-30 °C	-100 °C	-100 °C	
		•	600 °C	O°O	O° O	-50 °C	-20 °C	-50 °C	-50 °C	
			700 °C	100 °C	100 °C	O° O	O° O	O° O	O° O	
•		•	2° 008	150 °C	200 °C	50 °C	20 °C	50 °C	50 °C	
			1000 °C	200 °C	300 °C	100 °C	30 °C	100 °C	100 °C	
•		•	1200 °C	400 °C	500 °C	200 °C	50 °C	200 °C	200 °C	
SV	V2		Table 4 -	END-SCA		ES FOR S	ELECTED	INPUT TY	(PE	
6	7	8	Voltage	Current	POT	TC J	TC K	TC R	TC S	TC T
		•	0.5 V	1 mA	40%	100 °C	200 °C	400 °C	400 °C	50 °C
					50%	200 °C	400 °C	600 °C	600 °C	100 °C
	•		1 V	2 mA	50 /0					
	•	•	1 V 2 V	2 mA 3 mA	60%	300 °C	600 °C	800 °C	800 °C	150 °C
•	•	•				400 °C	800 °C		800 °C 1000 °C	200 °C
•	•	•	2 V 3 V 4 V	3 mA 4 mA 5 mA	60% 70% 80%	400 °C 500 °C	800 °C 1000 °C	800 °C 1000 °C 1200 °C	800 °C 1000 °C 1200 °C	200 °C 250 °C
	•	•	2 V 3 V	3 mA 4 mA	60% 70%	400 °C	800 °C	800 °C 1000 °C 1200 °C	800 °C 1000 °C 1200 °C	200 °C 250 °C 300 °C
•	•		2 V 3 V 4 V 5 V 10 V	3 mA 4 mA 5 mA 10 mA 20 mA	60% 70% 80% 90% 100%	400 °C 500 °C 800 °C 1000 °C	800 °C 1000 °C 1200 °C 1300 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C	200 °C 250 °C
•	•	•	2 V 3 V 4 V 5 V 10 V Table 4 -	3 mA 4 mA 5 mA 10 mA 20 mA END-SCA	60% 70% 80% 90% 100% LE VALU	400 °C 500 °C 800 °C 1000 °C S FOR S	800 °C 1000 °C 1200 °C 1300 °C ELECTED	800 °C 1000 °C 1200 °C 1400 °C 1750 °C INPUT TY	800 °C 1000 °C 1200 °C 1400 °C 1750 °C /PE	200 °C 250 °C 300 °C
• • SV	•	•	2 V 3 V 4 V 5 V 10 V Table 4 - TC B	3 mA 4 mA 5 mA 10 mA 20 mA END-SCA TC E	60% 70% 80% 90% 100% LE VALUI TC N	400 °C 500 °C 800 °C 1000 °C ES FOR S PT100	800 °C 1000 °C 1200 °C 1300 °C ELECTED NI100	800 °C 1000 °C 1200 °C 1400 °C 1750 °C INPUT TY PT500	800 °C 1000 °C 1200 °C 1400 °C 1750 °C /PE PT1000	200 °C 250 °C 300 °C
• • SV	• • • V2	•	2 V 3 V 4 V 5 V 10 V Table 4 - TC B 500 °C	3 mA 4 mA 5 mA 10 mA 20 mA END-SCA TC E 50 °C	60% 70% 80% 90% 100% LE VALUE TC N 200 °C	400 °C 500 °C 800 °C 1000 °C ES FOR S PT100 50 °C	800 °C 1000 °C 1200 °C 1300 °C ELECTED NI100 20 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C INPUT TY PT500 0 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C /PE PT1000 0 °C	200 °C 250 °C 300 °C
• • SV	• • • V2	• 8 •	2 V 3 V 4 V 5 V 10 V Table 4 - TC B 500 °C 600 °C	3 mA 4 mA 5 mA 10 mA 20 mA END-SCA TC E 50 °C 100 °C	60% 70% 80% 90% 100% LE VALUI TC N 200 °C 400 °C	400 °C 500 °C 800 °C 1000 °C ES FOR S PT100 50 °C 100 °C	800 °C 1000 °C 1200 °C 1300 °C ELECTED NI100 20 °C 40 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C INPUT TY PT500 0 °C 50 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C 7PE PT1000 0 °C 50 °C	200 °C 250 °C 300 °C
• • SV	• • V2 7	• 8 •	2 V 3 V 4 V 5 V 10 V Table 4 - TC B 500 °C 600 °C 800 °C	3 mA 4 mA 5 mA 10 mA 20 mA END-SCA TC E 50 °C 100 °C 200 °C	60% 70% 80% 90% 100% LE VALUI TC N 200 °C 400 °C 600 °C	400 °C 500 °C 800 °C 1000 °C ES FOR S PT100 50 °C 100 °C 200 °C	800 °C 1000 °C 1200 °C 1300 °C ELECTED NI100 20 °C 40 °C 50 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C INPUT TY PT500 0 °C 50 °C 100 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C 7PE PT1000 0 °C 50 °C 100 °C	200 °C 250 °C 300 °C
• • SV	• • V2 7	• 8 •	2 V 3 V 4 V 5 V 10 V Table 4 - TC B 500 °C 600 °C 800 °C 1000 °C	3 mA 4 mA 5 mA 10 mA 20 mA END-SCA TC E 50 °C 100 °C 200 °C 300 °C	60% 70% 80% 90% 100% LE VALUE 7C N 200 °C 400 °C 600 °C 800 °C	400 °C 500 °C 800 °C 1000 °C ES FOR S PT100 50 °C 100 °C 200 °C 300 °C	800 °C 1000 °C 1200 °C 1300 °C ELECTED NI100 20 °C 40 °C 50 °C 80 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C INPUT T PT500 0 °C 50 °C 100 °C 150 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C 7PE PT1000 0 °C 50 °C 100 °C 150 °C	200 °C 250 °C 300 °C
• • SV 6	• • V2 7	• 8 •	2 V 3 V 4 V 5 V 10 V Table 4 - TC B 500 °C 600 °C 800 °C	3 mA 4 mA 5 mA 10 mA 20 mA END-SCA TC E 50 °C 100 °C 200 °C 300 °C 400 °C	60% 70% 80% 90% 100% LE VALUI TC N 200 °C 400 °C 600 °C 800 °C 1000 °C	400 °C 500 °C 800 °C 1000 °C ES FOR S PT100 50 °C 100 °C 200 °C 300 °C 400 °C	800 °C 1000 °C 1200 °C 1300 °C ELECTED NI100 20 °C 40 °C 50 °C 80 °C 100 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C INPUT TY PT500 0 °C 50 °C 100 °C 150 °C 200 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C 7PE PT1000 0 °C 50 °C 100 °C 150 °C 200 °C	200 °C 250 °C 300 °C
• • SV 6	• • V2 7	• 8 •	2 V 3 V 4 V 5 V 10 V Table 4 - TC B 500 °C 600 °C 800 °C 1000 °C	3 mA 4 mA 5 mA 10 mA 20 mA END-SCA TC E 50 °C 100 °C 200 °C 300 °C	60% 70% 80% 90% 100% LE VALUE TC N 200 °C 400 °C 600 °C 800 °C	400 °C 500 °C 800 °C 1000 °C ES FOR S PT100 50 °C 100 °C 200 °C 300 °C	800 °C 1000 °C 1200 °C 1300 °C ELECTED NI100 20 °C 40 °C 50 °C 80 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C INPUT T PT500 0 °C 50 °C 100 °C 150 °C	800 °C 1000 °C 1200 °C 1400 °C 1750 °C 7PE PT1000 0 °C 50 °C 100 °C 150 °C	200 °C 250 °C 300 °C

(*) Output zero if t < 250°C



Power off the module before configuring it by Dip-Switches to avoid serious damage due to electrostatic discharges.



8. DECOMMISSIONING AND DISPOSAL



Disposal of Electrical & Electronic Equipment (Applicable throughout the European Union and other European countries with separate collections programs). This symbol, found on your product or on its packaging, indicates that this product should not be treated as household waste when you wish to dispose of it. Instead, it should be handed over to an applicable collection point for the recycling of electrical & electronic equipment. By ensuring this product is disposed of correctly, you will help prevent potential negative consequences to the environment and human health, which could otherwise be caused by inappropriate disposal of this product. The recycling of materials will help to conserve natural resources. For more detailed information about the recycling of the product, please contact your local city office, waste disposal service of the retail store where you purchased this product.

9. PURCHASE ORDER CODE

Order code	Specification
Z170REG	DC universal duplicator / isolator
PM001601	Programming cable

10. MODULE LAYOUT 10.1 MODULE LAYOUT AND SIGNALLING LEDS MODULE DIMENSIONS FRONT-SIDE PANEL 1 2 3 5 6 4 PWR ALARM 112 mm COM (\mathbf{S}) Z170REG 17,5 mm 7 8 9 10 10 0 ØI 10 11 12 110 10 01 01 0100 0101 100,0 mm

In the front-side panel there are 2 LEDs and their state refers to important operating conditions of the module (figure 4).

LED	LED state	Meaning
PWR	Turned on (green light)	The module power is on
ALARM	Turned on (yellow light)	There is an alarm
	Turned off	There isn't an alarm
		1



7.4 DEFAULT CONFIGURATION

The default configuration for the communication parameters is shown in the following table.

Communication	Data structure of register	Baud-rate	Address of node
RS232	8N1	9600 (unchangeable)	1 (unchangeable)



Data structure of register equal to 8N1 means that the register is structured as follows: 8 data bits, no parity control (N), 1 stop bit.

The default configuration for the setting parameters is shown in the following table (if configuration modality by software).

Input type	Current
Input filter	Deactivated
Input Start-scale/End-scale	0 [mA]/20 [mA]
Output 1 type/Output 2 type	Active current
Output 1 and 2 Start-scale	0 [mA]
Output 1 and 2 End-scale	20 [mA]
Output 1 and 2 Limiters	Deactivated
Limit inferior for Output 1 and 2 Limiters	0 [mA]
Limit superior for Output 1 and 2 Limiters	20 [mA]
Network frequency Rejection/sampling	Deactivated/sampling time = 5 ms
Cold Junction compensation (for TC-type	Deactivated
input)	
Detection of input fail: over-scala input error	Deactivated/Fault values = 0 [mA]
(if voltage, current, potentiometer-type) or	
burn-out error(if TC, RTD-type)/Fault values	

13

Active current means output already powered on, needs to be connected to the passive module.

The default configuration for the setting parameters is shown in the following table (if configuration modality by Dip-Switches).

Input filter	Deactivated
Output 1 and 2 Limiters	Deactivated (only if current-type output 4 – 20 mA: limiter is activated; limit inferior-superior of output:3.6 – 20.4 mA)
Network frequency Rejection/sampling	If IN=voltage, current, potentiometer: no rejection, sampling time = 5ms; if IN=TC, RTD: rejection = 50Hz, sampling time = 20ms
Cold Junction compensation (for TC-type input)	Activated
Detection of input fail: over-scala input error (if voltage, current, potentiometer-type) or burn-out error(if TC, RTD-type)/Fault values	If IN=voltage, current, potentiometer: deactivated; if IN=TC, RTD: activated, Fault values=output end scale +5 % of output scala range

The values of setting parameters configurated by Dip-Switches modality has priority over the values stored in memory EEPROM.



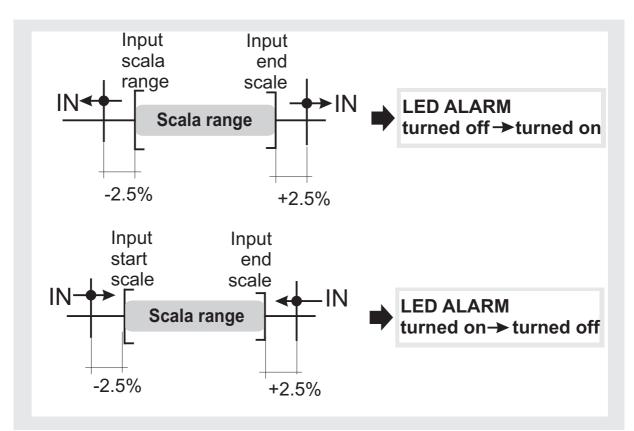
If there is an alarm, the module has at least one of the following errors:

Tipo di errore	Descrizione	Tipo di ingresso interessato
	The amplitude of the acquired input signal is less than (greater than) the input start scale (end scale) or the TC/RTD sensor is damaged	potentiometer,
Loss of data error	/	All
Input temperature- acquired error	The cold-junction internal sensor is damaged	Thermocouple

If the amplitude of the acquired input signal IN is between the input start scale and input end scale, the output is directly proportional to the input.

If the amplitude of the acquired input signal IN exceeds the interval [input start scale - 2.5 % of input scala range, input end scale + 2.5 % of input scala range], the LED ALARM switches from turned off to turned on and the software signals that there is a input error.

If the amplitude of the acquired input signal IN decreases into the interval [input start scale -2.5 % of input scala range, input end scale + 2.5 % of input scala range], the LED ALARM switches from turned on to turned off and the software signals that there isn't a input error.



If the amplitude of the acquired input signal IN exceeds the hardware module limits too (see the following table), the software will also signal that there is a error fail.

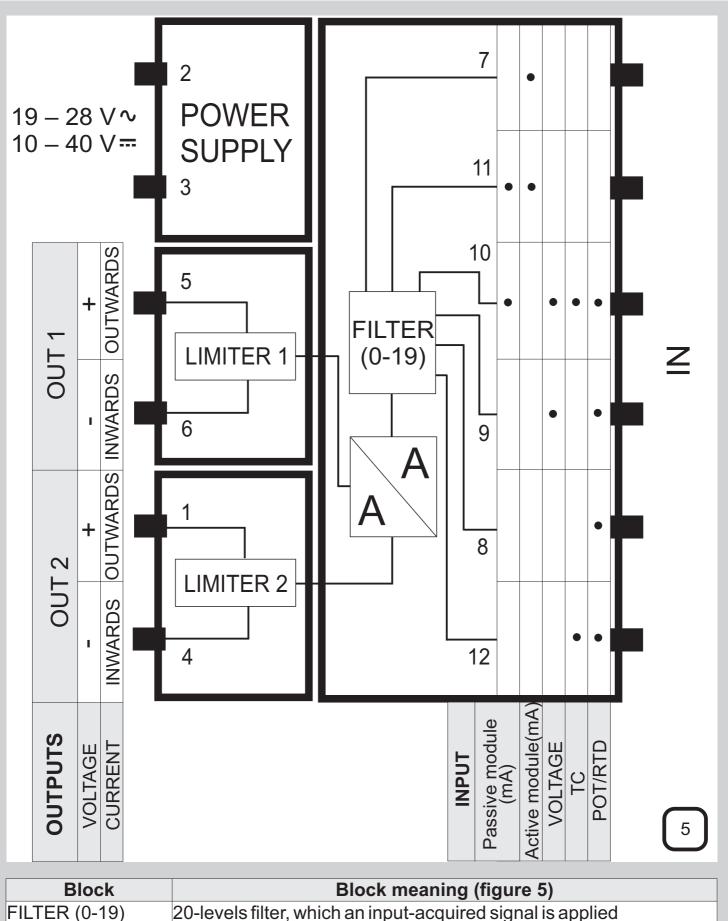


Input type	Module hardware limits	
Voltage	0 V; 10.5 V	
Current	0 mA; 21 mA	
Potentiometer	0; 100 %	
Thermocouple mV	If TC J: -210°C; 1200°C. If TC K: -270°C; 1370°C. If TC R: - 50°C;1760°C. If TC S: -50°C;1760°C.If TC T: -270°C; 400°C. If TC B: 0;1820°C. If TC E: -270°C; 1000°C. If TC N: -270°C; 1300°C IF mV: -10mV; 70mV.	
Thermoresistance	If RTD=NI100: -60°C; 250°C If RTD=PT100, RTD=PT500, RTD=PT1000: -200°C; 600°C	

If the LED ALARM is turned on (there is a input error or there is a fail error) and if detection of input fail is activated, the module overwrites the outputs with «Fault values».



10.2 BLOCK DIAGRAM



	zo lovolo mor, milor ar mpar acquirea e
A/A	Analog to Analog Converter
LIMITER 1, 2	Signal-amplitude limiters for Output 1, 2



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